



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4289-041
Job Sheet 180625



Part No: D4289-041

Job Qty: 3 ea

Part Name: Label Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/11/18

Job Tracking No:

Due Date: 7/13/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 10.12.16 NEW ISSUE DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	7/13/18	7/13/18	0.00	0.00	Start Up Waterjet		SC 18/07/17
100	Waterjet	3 pcs	7/13/18	7/13/18	0.00	0.15	Waterjet1		SC 18/07/17
110	QC	3 pcs	7/13/18	7/13/18	0.00	0.00	QC2 Waterjet-4		SC 18/07/17
120	QC	3 pcs	7/13/18	7/13/18	0.00	0.00	QC8		38
130	HandFinish	3 pcs	7/13/18	7/13/18	0.01	0.10	HandFinish1		SA 18-07-17
140	Powdercoat	3 pcs	7/13/18	7/13/18	0.00	0.30	Powdercoat1		18-7-17
150	QC	3 pcs	7/13/18	7/13/18	0.00	0.00	QC3		38
160	HandFinish	3 pcs	7/13/18	7/13/18	0.00	0.10	HandFinish4		38
170	QC	3 pcs	7/13/18	7/13/18	0.00	0.00	QC5		38
180	Packaging	3 pcs	7/13/18	7/13/18	0.00	0.00	Packaging3-2	57084	JUL 18 2018
190	QC21-SA	3 Ea	7/13/18	7/13/18	0.00	0.00	QC21		DAG

Part Op 100 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary
 Descriptions: 140 - START TIME: 2:30 OVEN TEMPERATURE: 300 FINISH TIME: 3:00
 160 - INSTALL DART LOGO AS PER DWG

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.020	6061-T6 Sheet .020	.5658 sf (.1886 ea)	90-Start up Operation	
D2728-3	Dart Logo Label Large	3 (1 ea)	160-HandFinish	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.020	1	105	0
160-HandFinish	D2728-3	3	0	0

Part Specifications

Specifications could not be found.



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Container No: S092765



Part: D4289-041

Job No: 180625

Serial No/Batch: S092765

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 07/17/18

BIRN

15-1514

